

G3 - WELDED CBW 346V-480V (HIGH VOLTAGE)

F7 INVERTER

CONSTANT	VALUE	CONSTANT	VALUE
A1-00	0	E1-05	480
A1-01	2	E1-06	60
A1-02	0	E1-07	3
A1-03	2220	E1-08	22.5
B1-01	0	E1-09	1.5
B1-02	1	E1-10	12.5
B1-03	0	E2-01	NOTE 1
C1-01	1.5	H2-01	E
C1-02	1.0	L1-01	0
C6-01	0	L3-01	0
C6-02	1	L3-02	200
D1-01	45 (adjust for proper speed)	L3-03	100
E1-01	480	L3-04	0
E1-03	F	L3-05	0
E1-04	60	L3-06	200
		L8-10	1

NOTE 1: Enter Ampere rating of inverter

BRAKING TRANSISTORS 09MVBT25HC=60(1), AMP 09MVBT50HC=75(1), 91(1) AMP

OVERLOAD HEATER VALUES 91 AMP = B14, 75 AMP = B14

60 AMP = B14, 18 AMP = B3

Verify that transistor module is set to correct voltage and master or slave switch .